

FlexCNC

Premium Service Package

All Included:

- Plus Service Package
 - OMRON FlexCNC power PMAC update & tune
 - Tuning all drives : X,Y,Z, Spindle, ATC
 - Software updates on controllers
 - Resetting gear and rack
 - Backlash check & compensation
 - Tool pocket inspection/alignment & tuning
 - Inspection, and adjustment of drive belts
 - Coolant filter replacement
 - Clean HMI track & rollers
 - Clean bellows track
 - Clean limit switches
 - Renishaw ball bar calibration
 - Renishaw laser calibration & machine re-Level
- Lubrication system check - HIWIN Guides
- Fluid level check
- Recharge Counterbalance & Tune
- Clean, check, and calibrate laser scanners
- Machine linear bed rails - T-slots
- Drain and clean coolant tank (coolant provided by customer)
- Replace curtains
- Clean cat tracks and check wiring
- Verify drawbar pressure
- Verify spindle alignment with test bar
- 4hr technician overview to cover machine questions
- Check for coolant leaks and repair as needed
- Replace front panel access window

Price: \$13,995.00