

LARGE TAP ADAPTERS ARE NEEDED WHEN A TAP NEEDS TO BE USED THAT IS LARGER THAN THE TOOLING LISTED IN FLEXARM'S CATALOG.

THE TOOLING IN FLEXARMS STANDARD CATALOG GOES UP TO 2" UNC THREAD, WHICH IS THE LARGEST HOLE A FLEXARM CAN TAP IN MILD STEEL. HOWEVER FLEXARM TAPPING ARMS ARE ABLE TO HANDLE TAPS LARGER THAN 2" UNC IN SOME APPLICATIONS. EXAMPLES OF THESE INCLUDE:


- CHASING THREADS IN LARGE HOLES
- COMMONLY AFTER A HEAT TREAT PROCESS
- TAPPING LARGE HOLES IN SOFT MATERIAL
- BRASS, PLASTIC, ETC.

HOW IT WORKS:

THE SQUARE AND SHANK OF THE TAP ADAPTER FITS IN A STANDARD FLEXARM TOOL HOLDER.

THE OTHER END OF THE TAP ADAPTER IS MADE TO RECEIVE THE SQUARE AND SHANK OF THE LARGE TAP TO BE USED.

COMMON TAP ADAPTER SIZES	
STANDARD HOLDER	LARGE TAP
2" UNC	2" NPT
2" UNC	2.5" UNC
2" UNC	2.75" UNC
2" UNC	3.5" UNC
1.5" NPT	2" NPT

<i>Date:</i> 7/22/2020	<i>Tolerance:</i> .00.....±.010 DECIMAL: .000.....±.005 .0000.....±.0005	<i>Drawn By:</i> crieman	<i>Option No.:</i>
<i>Name:</i> LARGE TAP ADAPTERS			
<i>Material Specs:</i>			<i>Sheet:</i> 1 OF 1
		<i>Part No.:</i>	