


- SMALL FRONT END ASSEMBLY INSTALLS 2-56 TO 1/4" (M2.2 TO M7) INSERTS
- LARGE FRONT END ASSEMBLY INSTALLS 5/16" TO 1/2" (M8 TO M14) INSERTS
- INCLUDES NOZZLE, MANDREL, SHIMS, SPACERS, AND CUSHIONS

<i>Date:</i> 7/30/2020	<i>Tolerance:</i> .00.....±.010 DECIMAL: .000.....±.005 .0000.....±.0005	<i>Drawn By:</i> Adam	<i>Option No.:</i>
<i>Name:</i> Helicoil Motor: Front End Assembly			
<i>Material Specs:</i>			<i>Sheet:</i> 1 OF 1
		<i>Part No.:</i>	